www.zipp.com
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To ensure that your Zipp VukaAero performs properly and to help make your riding experiences more enjoyable and trouble-free, we highly recommend that you have it installed by a qualified bicycle mechanic. We also highly recommend wearing your safety glasses every time you install and/or service your bicycle components.

C O M P A T I B I L I T Y

The Zipp VukaAero is compatible with 26 mm stems, and 31.8 mm stems when using the stem kit.

P A R T S A N D T O O L S

VukaCollet Tool
Friction Paste
Isopropyl Alcohol & Lint-Free Rag
Cable and Housing Cutter

3 mm Hex Wrench
3 mm Hex Bit Socket

P A R T S P R E P A R A T I O N

- 1 Remove any burrs from the stem faceplate surfaces and smooth with 400 grit sandpaper.
- 2 Use isopropyl alcohol to clean the handlebar and stem contact surfaces. Do not lubricate any of the surfaces.
- 3 **WARNING - CRASH HAZARD**
You must apply friction paste to all VukaAero stem/handlebar contact surfaces. Friction paste is designed to create friction between the contact surfaces to prevent the handlebar from slipping without over-torquing the faceplate bolts.

Coat each contact surface of the handlebar, stem, and shims with a moderate amount of friction paste (FP) prior to installation.

Failure to use friction paste could cause your handlebar to slip while riding which could lead to serious injury and/or death.

I N S T A L L A T I O N

- 4 Install the handlebar to the stem. For 31.8 mm stems, install shims on both sides of the handlebar. Tighten each bolt one full turn, in an alternating pattern, while maintaining an equal gap on the top and bottom of the stem faceplate, until the stem manufacturer's recommended torque is achieved.
- 5 **NOTICE: Product Damage**
Do not exceed 8 N·m (70 in-lb) on stems with a 2 bolt faceplate, or 6 N·m (53 in-lb) on stems with a 4 bolt faceplate.
- For optimal aerodynamics, install the VukaAero parallel to the ground.

V O R B E R E I T U N G D E R T E I L E

- 1 Entfernen Sie jegliche Grate von den Oberflächen der Vorbau-Klemmplatte mit Schleifpapier (Körnung 400).
- 2 Reinigen Sie die Kontaktflächen des Lenkers und Vorbaus mit Isopropyl-Alkohol. Die Oberflächen nicht fetteln.
- 3 **WARNING - UNFALLGEFAHR**
Sie müssen auf alle Kontaktflächen des VukaAero-Vorbaus/Lenkers Frictionspaste auftragen. Frictionspaste ist dafür gedacht, Reibung zwischen den Kontaktflächen zu erzeugen, um ein Herausrutschen des Lenkers aus der Klemmung zu verhindern, noch die Schrauben der Vorbaum-Klemmplatte fest anzuziehen.

Tragen Sie vor der Montage auf alle Kontaktflächen des Lenkers, Vorbaus und der Distanzstücke einen winzigen Frictionspaste (FP) auf.

Wenn Sie keine Frictionspaste verwenden, kann der Lenker während der Fahrt herausrutschen, was zu schweren und/oder tödlichen Verletzungen führen kann.

E I N B A U

- 4 Montieren Sie den Lenker am Vorbau. Für 31.8-Vorbauteile: Bringen Sie auf beiden Seiten des Lenkers Distanzstücke an. Ziehen Sie jede Schraube abwechselnd um eine Umdrehung fest (wobei ein gleichmäßiger Spalt an der Ober- und Unterseite der Vorbaum-Klemmplatte bestehen bleiben muss), bis das vom Vorbauherrsteller empfohlene Drehmoment erreicht ist.
- 5 **HINWEIS: Beschriftung des Produkts**
Ziehen Sie bei Vorbauteilen mit einer Klemmplatte mit 2 Klemmschrauben die Schrauben nicht mit mehr als 8 N·m bzw. bei Vorbauteilen mit einer Klemmplatte mit 4 Klemmschrauben nicht mit mehr als 6 N·m an.
- Um eine optimale Aerodynamik zu erreichen, montieren Sie den VukaAero parallel zum Boden.

P R E P A R A C I Ó N D E L A S P I E Z A S

- 1 Quite las rebabas que queden en las superficies de la placa frontal de la potencia, utilizando lija de arena del 400.
- 2 Utilice alcohol isopropílico para limpiar las superficies de contacto del manillar y de la potencia. No lubrique ninguna de las partes.
- 3 **ADVERTENCIA - RIESGO DE ACCIDENTE**
Debe aplicar pasta de fricción a todas las superficies de contacto entre el manillar y la potencia VukaAero. Esta pasta está diseñada para generar fricción entre las superficies de contacto, evitando de este modo que el manillar resbale, aún cuando se aplique una fuerza considerable al eje de la bicicleta.

Recubra cada una de las superficies de contacto del manillar y de la potencia con una cantidad moderada de pasta de fricción (FP) antes de su instalación.

Si no utiliza pasta de fricción, el manillar podría resbalarse con la bicicleta en marcha y ocasionar lesiones graves e incluso mortales.

I N S T A L A C I Ó N

- 4 Instale el manillar en la potencia. Con potencias de 31.8 mm, instale adaptadores a ambos lados del manillar. Apriete una vellón completa cada uno de los tornillos, de forma suave, manteniendo en todo momento el mismo fuerzo a las partes superior e inferior de la potencia de la bicicleta, respetando el par de apriete recomendado por el fabricante de la potencia.
- 5 **AVISO: Posibilidad de daños en el producto**
El par de apriete no debe superar los 8 N·m en las potencias con placa frontal de 2 tornillos, o 6 N·m en potencias con placa frontal de 4 tornillos.
- Para conseguir el mejor rendimiento aerodinámico, instale la barra VukaAero en paralelo al suelo.

P R É P A R A T I O N D E S P I E C E S

- 1 Éliminez toutes les ébarbures présentes sur les surfaces de contact de la plaque de la puissance. Finissez au papier de verre de 400.
- 2 Utilisez de l'alcool isopropylique pour nettoyer les surfaces de contact et la puissance. Ne lubrifiez pas les surfaces de contact.
- 3 **AVERTISSEMENT - RISQUE DE CHUTE**
Vous devez appliquer de la pâte de montage sur toutes les surfaces de contact de la puissance ou du cintre VukaAero. La pâte de montage est conçue pour créer plus de friction entre les surfaces de contact afin d'éviter que le cintre ne bouge sans avoir à serrer excessivement les boutons de la plaque.

Appliquez une fine couche de pâte (FP) sur toutes les surfaces de contact du cintre, de la puissance et des cables avant le montant.

Si vous utilisez pas de pâte de montage, le cintre peut glisser pendant vos sorties à vélo, ce qui peut provoquer des blessures graves, voire mortelles.

M O N T A G E

- 4 Fixer le cintre à la puissance. Avec une puissance de 31.8 mm, installez les cales de chaque côté du cintre. L'après l'autre, serrez chaque bouton d'un tour complet, tout en veillant à ce que l'espace entre la partie supérieure et inférieure de la plaque reste bien identique. Serrez chaque bouton jusqu'à la valeur de couple recommandée par le fabricant.
- 5 **REMARQUE : Déterioration du produit**
Veillez à ne pas dépasser un couple de 8 N·m pour les potences avec plaque à 2 boulons, ou 6 N·m pour les potences avec plaque à 4 boulons.
- Pour une position aerodynamique optimale, veillez à ce que le VukaAero soit bien installé à l'horizontale.

P R E P A R A Z I O N E D E L E S P A Z I E

- 1 Rimuovere eventuali bavature dalle superfici della piastra anteriore e levigare con carta abrasiva di grana 400.
- 2 Utilizzare alcool isopropilico per pulire il manubrio e le superfici di contatto con lo stelo. Non lubrificare alcuna delle superfici.
- 3 **AVVERTIMENTO - PERICOLO DI INCIDENTE**
Applicare la pâte ad attrito a tutte le superfici di contatto stelo/manubrio della VukaAero. La pâte ad attrito è pensata per creare attrito tra le superfici di contatto e impedire che il manubrio scivoli senza serrare eccessivamente i bulloni della piastra.

Prima del montaggio applicare una leggera quantità di pasta ad attrito (FP) su ciascuna superficie di contatto del manubrio, dello stelo e degli spessori.

Se non utilizzate la pasta ad attrito, il manubrio potrebbe scivolare durante l'uso, causando lesioni gravi e/o la morte.

I N S T A L L A Z I O N E

- 4 Installare il manubrio sullo stelo. Per steli da 31.8 mm installare spessori su entrambi i lati del manubrio. Serare ciascun bullone di un giro completo, in una sequenza alternata, mantenendo nel contempo una distanza uguale dalla parte superiore e inferiore della piattaforma dell'attacco, fino a raggiungere la coppia consigliata dal produttore dello stelo.
- 5 **NOTA: Danni al prodotto**
Non superare gli 8 N·m su attacchi con una piastra di bloccaggio a 2 bulloni, oppure 6 N·m su attacchi con una piastra di bloccaggio a 4 bulloni.
- Per un' aerodinamica ottimale, installare VukaAero parallelamente al suolo.

Per accrescere che la Zipp VukaAero operi correttamente e per rendere l'esperienza di guida più gradevole e senza problemi, consigliamo vivamente di farla installare da un meccanico per biciclette qualificato. Consigliamo anche calidamente di indossare occhiali di sicurezza ogni volta che si eseguono operazioni di installazione e/o assistenza ai componenti della bicicletta.

C O M P A T I B I L I T A

La Zipp VukaAero è compatibile con steli da 26 mm e steli da 31.8 mm se si usa il kit spessori.

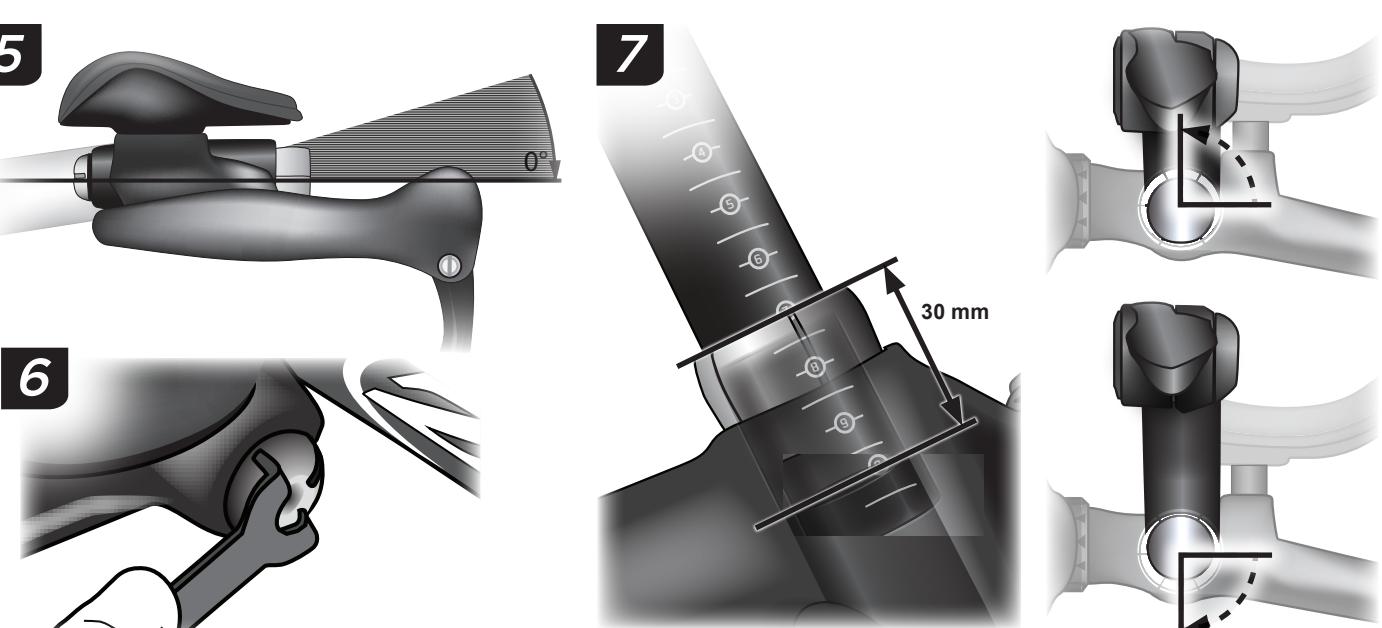
P A R T I E S T R U M E N T I

Strumento VukaCollet Chiave esagonale da 3 mm
Pasta ad attrito Tubo da 3 mm per viti esagonali
Alcool isopropilico e straccio privo di peluches Chiave torsimetrica
Tagliacavi e tagliaguaina

I N S T A L L A Z I O N E

- 4 Installare il manubrio sullo stelo. Per steli da 31.8 mm installare spessori su entrambi i lati del manubrio. Serare ciascun bullone di un giro completo, in una sequenza alternata, mantenendo nel contempo una distanza uguale dalla parte superiore e inferiore della piattaforma dell'attacco, fino a raggiungere la coppia consigliata dal produttore dello stelo.
- 5 **NOTA: Danni al prodotto**
Non superare gli 8 N·m su attacchi con una piastra di bloccaggio a 2 bulloni, oppure 6 N·m su attacchi con una piastra di bloccaggio a 4 bulloni.
- Per un' aerodinamica ottimale, installare VukaAero parallelamente al suolo.

Per un' aerodinamica ottimale, installare VukaAero parallelamente al suolo.

**E X T E N S I O N I N S T A L L A T I O N**

- 1 Remove any burrs from the stem faceplate surfaces and smooth with 400 grit sandpaper.
- 2 Use isopropyl alcohol to clean the handlebar and stem contact surfaces. Do not lubricate any of the surfaces.
- 3 **WARNING - CRASH HAZARD**
You must apply friction paste to all VukaAero stem/handlebar contact surfaces. Friction paste is designed to create friction between the contact surfaces to prevent the handlebar from slipping without over-torquing the faceplate bolts.

Coat each contact surface of the handlebar, stem, and shims with a moderate amount of friction paste (FP) prior to installation.

Failure to use friction paste could cause your handlebar to slip while riding which could lead to serious injury and/or death.

I N S T A L L A T I O N

- 4 Use the supplied VukaCollet tool to remove the collet draw bolts and Teflon® washers from the collets. Use a rubber mallet to tap the threaded end of each collet to free it from the handlebar, then remove the collets.
- 5 Insert the extensions into the collets at least 30 mm, with the left collet timing notch at the 3 o'clock position, and the right collet timing notch at the 9 o'clock position. This will orient the extensions horizontal to the ground, and angled toward the center of the bike.

NOTICE: Product Damage
To avoid going the clearance on the extensions, we recommend that the collet be removed from the handlebar before any angle or rotation adjustments are made.

The collets are drilled off-center to provide vertical and horizontal angle adjustment. With the timing notch at the 6 o'clock position the extension will angle downward, and with the timing notch at the 12 o'clock position the extension will angle upward.

When the desired position of the extensions has been achieved, re-install the collet draw bolts and Teflon washers, then use the collet tool to tighten the collet bolt until firm resistance is felt on the tool, and the extension cannot rotate with the collet.

NOTICE: Product Damage
Use the supplied VukaCollet tool to tighten the collet into the handlebar. This tool limits the torque applied to the collet draw bolt. DO NOT use cheater-bars, pliers, or any other means of increasing the torque on the collet tool; this will immediately void the warranty.

The VukaExtensions can be cut to any desired length. A minimum of 30 mm must be inserted into the VukaAero collets. Please consult the VukaExtensions user manual for complete cutting instructions.

B R A K E H O U S I N G I N S T A L L A T I O N

- 6 Slide a length of brake cable housing onto one of the pre-installed brake cables until it bottoms out inside the hand grip section of the handlebar (approximately 145 mm). It is not necessary to remove the plastic housing guide on the bottom of the handlebar for housing installation. Repeat this procedure for the other brake cable.

Add enough additional housing to allow the handlebar to rotate freely from side-to-side without binding the housing from the cable stops, and add 25-35 mm of additional housing to allow for future adjustment of the extensions.

If the brake cable must be replaced, remove the cable from the brake lever and housing. But do not remove the housing. Install a new brake cable, and then replace the brake housing and ferrules.

NOTICE: Product Damage
To avoid gouging the clearcoat on the extensions, we recommend that the collet be removed from the handlebar before any angle or rotation adjustments are made.

The collets are drilled off-center to provide vertical and horizontal angle adjustment. With the timing notch at the 6 o'clock position the extension will angle downward, and with the timing notch at the 12 o'clock position the extension will angle upward.

When the desired position of the extensions has been achieved, re-install the collet draw bolts and Teflon washers, then use the collet tool to tighten the collet bolt until firm resistance is felt on the tool, and the extension cannot rotate with the collet.

NOTICE: Product Damage
Use the supplied VukaCollet tool to tighten the collet into the handlebar. This tool limits the torque applied to the collet draw bolt. DO NOT use cheater-bars, pliers, or any other means of increasing the torque on the collet tool; this will immediately void the warranty.

The VukaExtensions can be cut to any desired length. A minimum of 30 mm must be inserted into the VukaAero collets. Please consult the VukaExtensions user manual for complete cutting instructions.

D E R A I L L E U R H O U S I N G I N S T A L L A T I O N

- 7 Slide a length of derailleur housing onto one of the pre-installed derailleur cables until it bottoms out inside the hand grip section of the handlebar (approximately 145 mm). It is not necessary to remove the plastic housing guide on the bottom of the handlebar for housing installation. Repeat this procedure for the other derailleur cable.

Add enough additional housing to allow the handlebar to rotate freely from side-to-side without binding the housing from the cable stops, and add 25-35 mm of additional housing to allow for future adjustment of the extensions.

If the derailleur cable must be replaced, remove the cable from the derailleur lever and housing. But do not remove the housing. Install a new derailleur cable, and then replace the derailleur housing and ferrules.

NOTICE: Product Damage
To avoid gouging the clearcoat on the extensions, we recommend that the collet be removed from the handlebar before any angle or rotation adjustments are made.

The collets are drilled off-center to provide vertical and horizontal angle adjustment. With the timing notch at the 6 o'clock position the extension will angle downward, and with the timing notch at the 12 o'clock position the extension will angle upward.

When the desired position of the extensions has been achieved, re-install the collet draw bolts and Teflon washers, then use the collet tool to tighten the collet bolt until firm resistance is felt on the tool, and the extension cannot rotate with the collet.

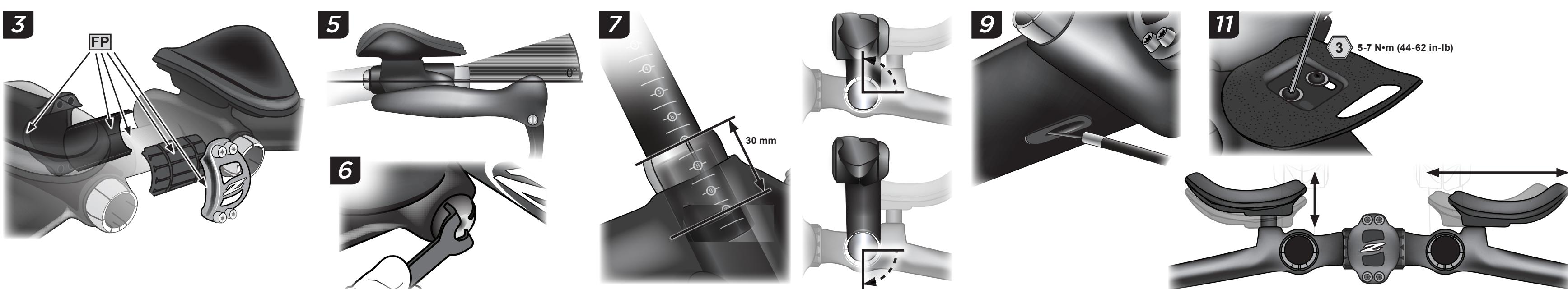
NOTICE: Product Damage
Use the supplied VukaCollet tool to tighten the collet into the handlebar. This tool limits the torque applied to the collet draw bolt. DO NOT use cheater-bars, pliers, or any other means of increasing the torque on the collet tool; this will immediately void the warranty.

The VukaExtensions can be cut to any desired length. A minimum of 30 mm must be inserted into the VukaAero collets. Please consult the VukaExtensions user manual for complete cutting instructions.

A R M R E S T A D J U S T M E N T

- 8 Firmly pull up on the armrest pads to remove them from the armrests. Use a 3 mm hex to loosen the armrest mounting bolts. The armrests can be raised with the included pad risers and longer mounting bolts.

Place the armrests in the desired position on the pad extensions. Use a 3 mm hex to tighten the armrest mounting bolts to 5-7 N·m (44-62 in-lb). Press the armrest pads firmly back

**SRAM LLC GARANTIE****Reikwijdte Beperkte Garantie**

SRAM garanteert zijn producten voor een periode van twee jaar na de oorspronkelijke aankondiging vrij van defecten in materialen en vakmanschap. Voor de volledige informatie over onze garantie, bezoek onze website op www.sram.com.

Om er zeker van te zijn dat uw Zipp VukaAero naar behoren functioneert en te zorgen dat uw rijervaring prettiger en zonder problemen verloopt, raden wij u ten eerste aan deze te laten monteren door een gekwalificeerde fietssmeder. We raden u ook aan om een veiligheidssel te dragen wanneer u fietsonderdelen installeert en/of onderhoudt.

COMPATIBILITEIT

De Zipp VukaAero is compatibel met 26 mm stuurbuizen en 31,8 mm stuurbuizen bij het gebruik van de kit met pakkingsschijven.

ONDERDELEN EN GEREEDSCHAP

VukaCollet gereedschap 3 mm inbusleutel
Frictiepasta 3 mm Dopsleutelbit
Isoproplcohol en plusvrije doek Momentssleutel
Kriptang voor kabels en kabelgeleiders

VOORBEREIDING VAN DE ONDERDELEN

1 Verwijder eventuele braampjes van de oppervlakken van de slotplaats van de stuurbuis met behulp van 400 grit schuurpapier.

2 Gebruik isoproplcohol om het stuur en de contactoppervlakken van de stuurbuis schoon te maken. Breng geen smeerpoed op de oppervlakken aan.

3 **WAARSCHUWING – GEVAAR OP EEN ONGEVAL**
Brenig frictiepasta op alle VukaAero contactoppervlakken van de stuurbuis/het stuur aan. Frictiepasta is ontworpen om frictie tussen de contactoppervlakken te creëren zodat de bouten van de slotplaats niet te strak hooft aan te draaien omdat het stuur anders zou glijden.

Smeer alle contactoppervlakken van het stuur, de stuurbuis en pakkingsschijven in met een redelijke hoeveelheid frictiepasta [FP] vooraf u met de montage begint.

Het niet aanbrengen van frictiepasta kan ervoor zorgen dat uw stuur tijdens het fietsen glijdt wat kan leiden tot ernstig letsel en/of de dood.

INSTALLATIE

4 Installeer het stuur aan de stuurbuis. Voor 31,8 mm stuurbuizen, installeer pakkingsschijven aan beide zijden van het stuur. Draai elke bout een volledige slag in een willekeurige volgorde aan, terwijl u een gelijke ruimte aan de boven- en onderzijde van de slotplaats van de stuurbuis behoudt, totdat het draaimoment zoals aangevoerd door de fabrikant van de stuurbuis wordt bereikt.

5 Voor een optimale aerodynamica, installeer de VukaAero evenwijdig met de grond.

PREPARAÇÃO DAS PECAS

1 Elimine qualquer reborda das superfícies de contacto do avanço e da sua placa de aperto, e alise com lixa tipo 400.

2 Use álcool isopropílico para limpar as superfícies de contacto do guidor e do avanço. Não lubrifique nemhuma das superfícies.

3 **AVISO – PERIGO DE ACIDENTE**
Tem que aplicar pasta de fricção a todas as superfícies de contacto do avanço com o guidor VukaAero. A pasta de fricção é concebida para criar fricção entre as superfícies em contacto, a fim de evitar que o guidor escorregue, sem ter que apertar excessivamente os parafusos de fixação.

Cubra cada superfície de contacto do guidor, do avanço e dos calços com uma quantidade moderada de pasta de fricção de [FP] antes de montar.

Se não usar pasta de fricção, pode fazer com que o seu guidor escorregue enquanto conduz, o que poderá provocar ferimentos graves e/ou morte.

INSTALAÇÃO

4 Instale o guidor VukaAero. Para avanços de 31,8 mm, instale calços das duas lados do guidor. Aperte cada um dos parafusos uma volta completa, nome seletamente alternada, enquanto mantém uma folga igual na parte de cima e na parte de baixo da placa de aperto do avanço, até atingir o momento de torque recomendado pelo fabricante do avanço.

NOTIFICAÇÃO: Estragos ao produto
Não excede 8 N·m em avanços com uma placa de aperto de 2 pertos, nem 6 N·m em avanços com uma placa de aperto de 4 pertos.

5 Para uma aerodinâmica óptima, instale o VukaAero paralelo ao solo.

INSTALAÇÃO DA BAINHA DO TRAVÃO DO DERAILLEUR

6 Use a ferramenta fornecida VukaCollet para retirar os pernos de fixação por tracção dos "collot"

7 Insira as extensões para dentro dos "collots" pelo menos 30 mm, com o entalhe do "collot"

8 Entra uma porção de bainha do cabo de travão sobre umos cabos de travão pré-instalados

9 Entra uma porção de bainha do cabo de travão sobre umos cabos de travão pré-instalados

10 Consulte o manual do utilizador das extensões, para obter as instruções de instalação das extensões.

11 Fixe a extensão ao guidor e ao avanço.

12 Instale o suporte da caixa das mudanças (derailleur).

13 Instale o suporte da caixa das mudanças (derailleur).

14 Instale o suporte da caixa das mudanças (derailleur).

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24 Instale o suporte da caixa das mudanças (derailleur).

25 Instale o suporte da caixa das mudanças (derailleur).

PARTEZ E FERRAMENTAS

Ferramenta VukaCollet Chave sextavada de 3 mm

Pasta de fricção Chave de caixa sextavada de 3 mm

Álcool isopropílico e pano que não desprnda cátodo Chave dinâmometrica

Alicate de corte de cabos e de bainhas de cabo

Chave sextavada de 3 mm

Chave de fenda de 3 mm

Chave de fenda de 4 mm

Chave de fenda de 5 mm

Chave de fenda de 6 mm

Chave de fenda de 7 mm

Chave de fenda de 8 mm

Chave de fenda de 9 mm

Chave de fenda de 10 mm

Chave de fenda de 11 mm

Chave de fenda de 12 mm

Chave de fenda de 13 mm

Chave de fenda de 14 mm

Chave de fenda de 15 mm

Chave de fenda de 16 mm

Chave de fenda de 17 mm

Chave de fenda de 18 mm

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Chave de fenda de 82 mm

Chave de fenda de 83